

CrimpTest-1 kN

Motorised wire terminal tester for production/QC areas





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Introduction

The Mecmesin CrimpTest-1 is a horizontal, motorised wire terminal tester, designed for ease of use, rapid throughput and high duty cycle operation. Rugged construction, simple controls and a clear display make this compact, benchtop unit an ideal quality checking instrument for wire terminal manufacturing equipment, right at the point of production.

Standard fixtures

Rotary Crimp Receptacle (RCR)

Slotted holder to suit wires from 1.5 mm (1/16") to 8 mm (5/16")

Stepped ring terminal pin

For loops from 4 mm to 10 mm

Cam grip

Fixture to suit wires up to 13 mm diameter

Optional pull fixture



1 kN wedge grip (wedge-action) Self-tightening to secure flat connectors. Opening 0 - 5 mm (small), 0 - 8 mm (large)

Robust

Ideal for regular use in the production environment and IP52 rated against ingress of dust, wire fragments and water.

Horizontal design

Ergonomic layout for ease-of-use in a benchtop location.

Data output Motorised operation

Automatic or manual output of test results via RS232 to printer port.

Reduced risk of operator strain or injury from repeated testing, with direction of pull away from the operator.

One touch testing

Peak force at break automatically calculated. Choice of four speed settings: 25, 50, 100 and 200 mm/min.

Control panel display

Clear indication of pull-off load and pass/fail status.



Four simple buttons to operate

Just four multifunction buttons for all settings, operation and results output. Password protection prevents unauthorised access to test settings.

Test standards

- ASTM B913: Standard Test Method for Evaluation of Crimped Electrical Connections to 16-Gauge and Smaller Diameter Stranded and Solid Conductors
- SAE AS39029, AS7928 : general specification for terminals, lug: splices, conductor: crimp style, copper
- IEC 60352-2 : solderless crimped connections
- BS 5G 178 (Part 1): crimped joints for aircraft electrical cables and wires
- DEF STAN 59-71 : crimped electrical connectors for copper conductors
- ISO 1966 : crimped joints for aircraft electrical cables
- NASA-STD-8739.4 : space applications, crimping, cabling and harnessing





Rotating Crimp Receptacle with stepped pin (See DS-1167)



Shown with Cam Grip (lower) and Rotating Crimp Receptacle (upper) (fitted as standard) (See DS-1167)



Shown with Cam Grip (lower) and large Wedge Grip (upper) (part no. 432-607 large) (part no. 432-606 small) (See DS-1161)



Cable Tie fixture (part no. 432-653) (See DS-1162)



Calibration rig for simple verification of load reading (See DS-1166)

Specification

Load					
Load capacity		1000 N / 100 kgf / 220 lbf			
Load accuracy		±2 N / 0.2 kgf / 0.4 lbf			
Resolution		0.1 N / 10.01 kgf / 0.02 lbt			
Overload		150%			
Break detection: auton	natic with ret	urn to start			
Break assumed at:		10% of peak load (90% drop from peak)			
Selectable test speeds					
Speed range	mm/min	25, 50, 100, 200			
	in/min	1, 2, 4, 8			
Speed accuracy		±0.2% of indicated speed			
Output					
Data		RS232 (RJ11 connector)			
Dimensions (without fixtures)					
$H \times W \times D$ mm (in)		180 × 192 × 500 (7 × 7.5 × 19.5)			
Weight		11 kg (24 lb)			
Power requirement					
External adapter		24 V, max rating 160 W			
Environment					
Ingress protection rating		IP52			
Operating temperature		10° C to 40° C			
Warranty: 2 years					



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